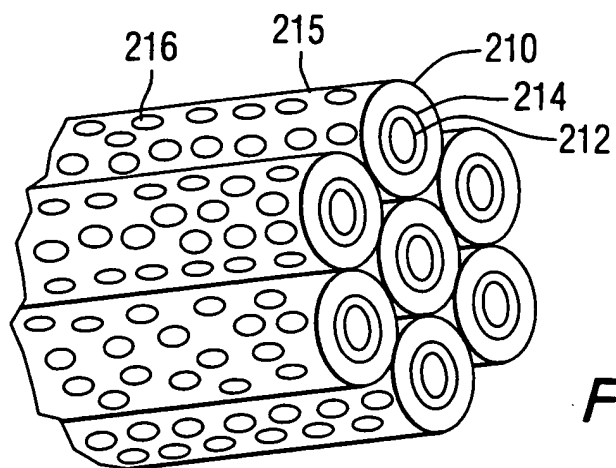
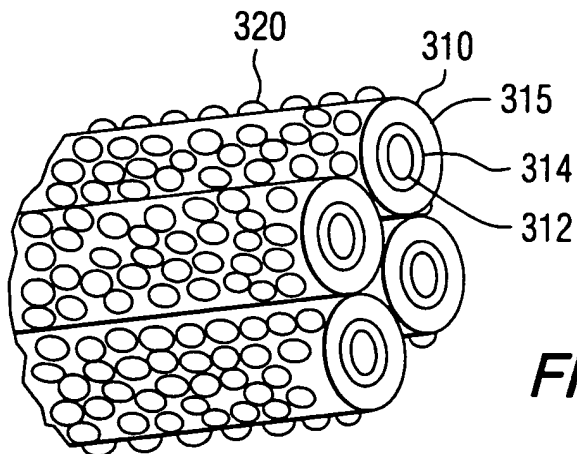


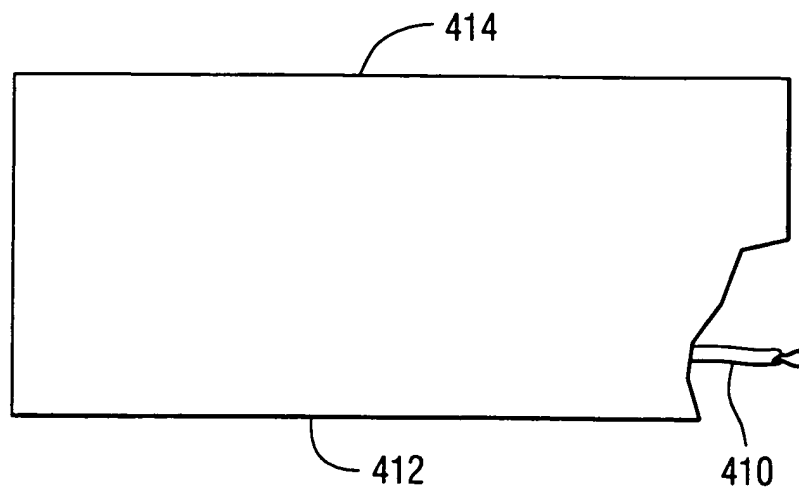
**FIG. 1**



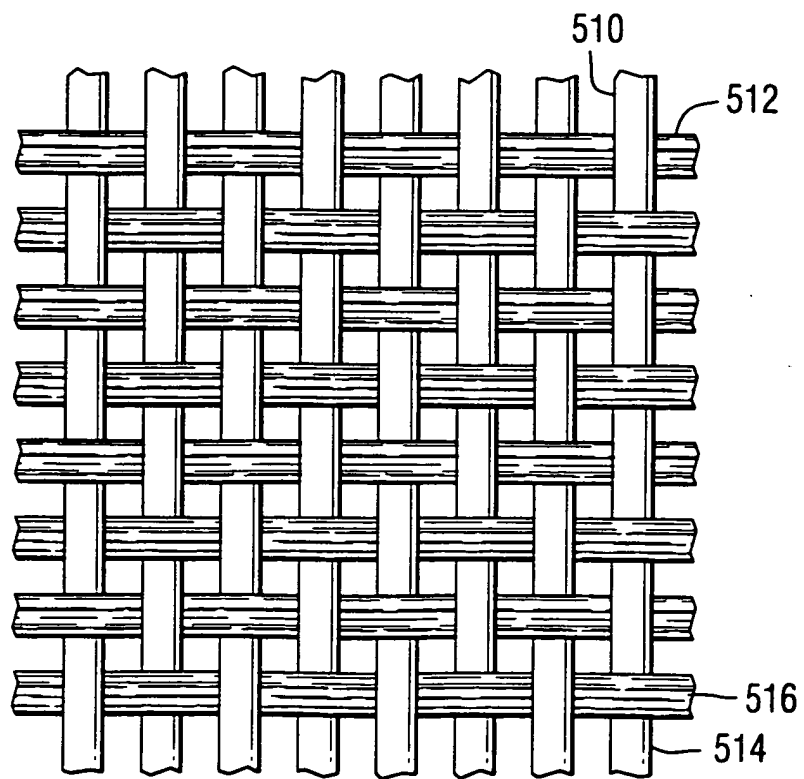
**FIG. 2**



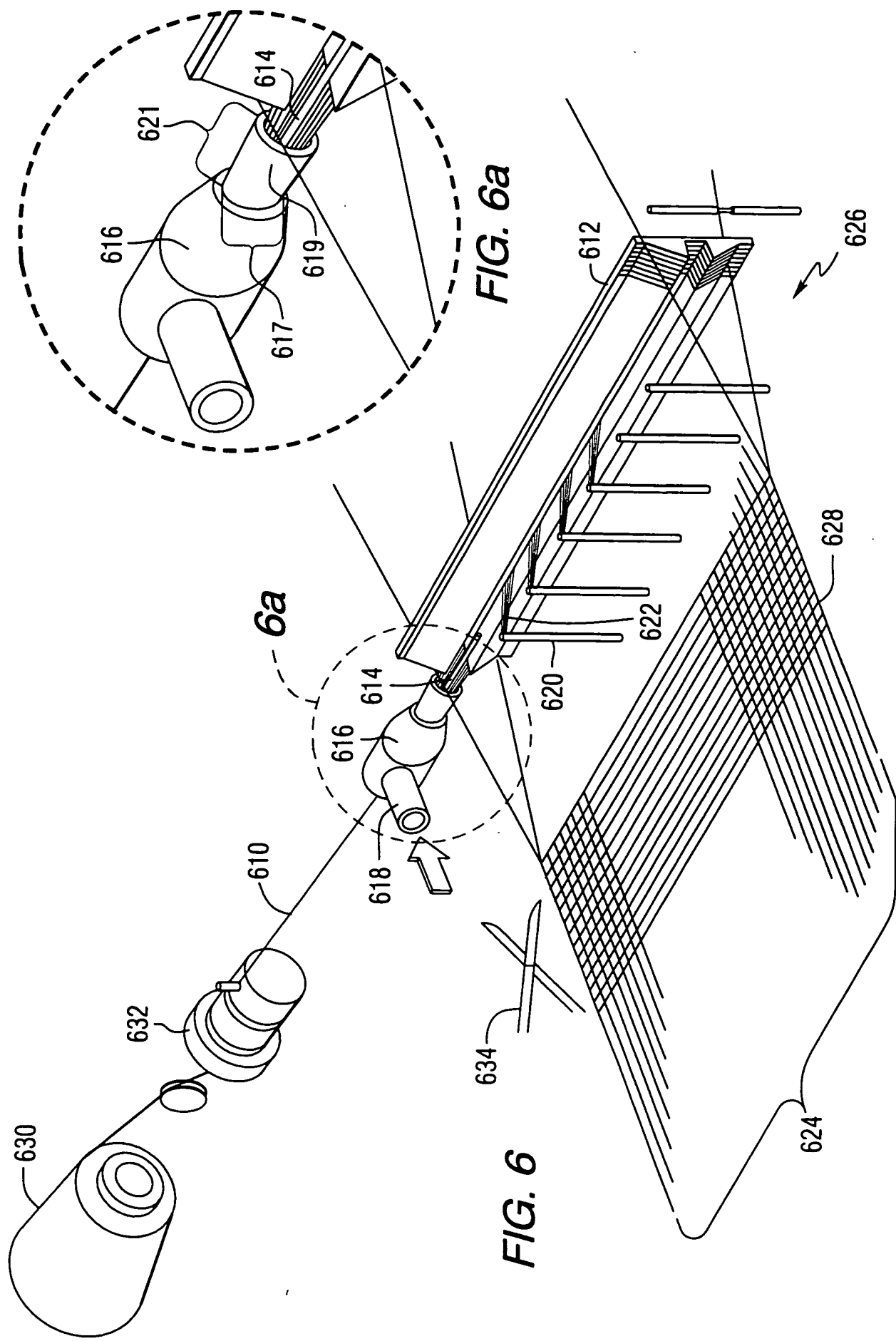
**FIG. 3**

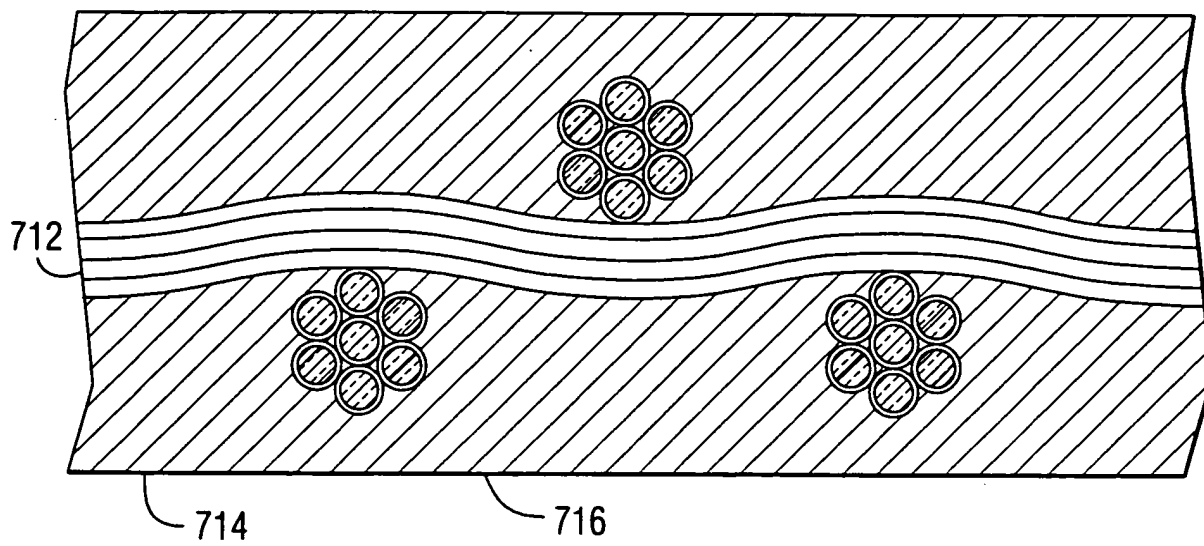


**FIG. 4**

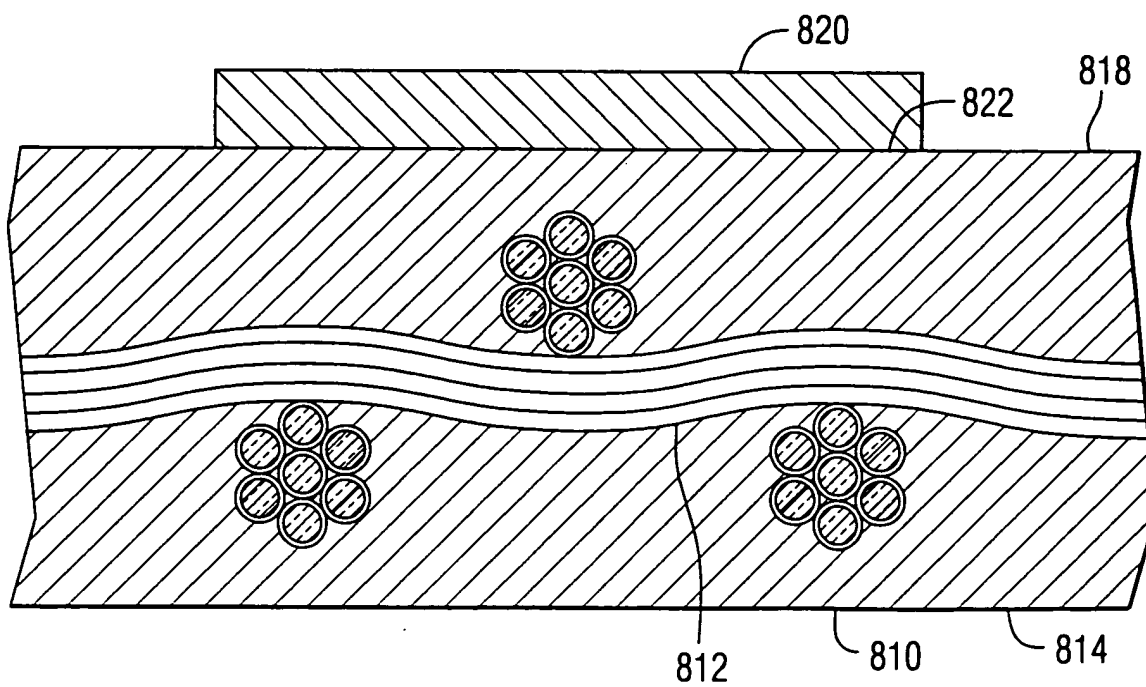


**FIG. 5**

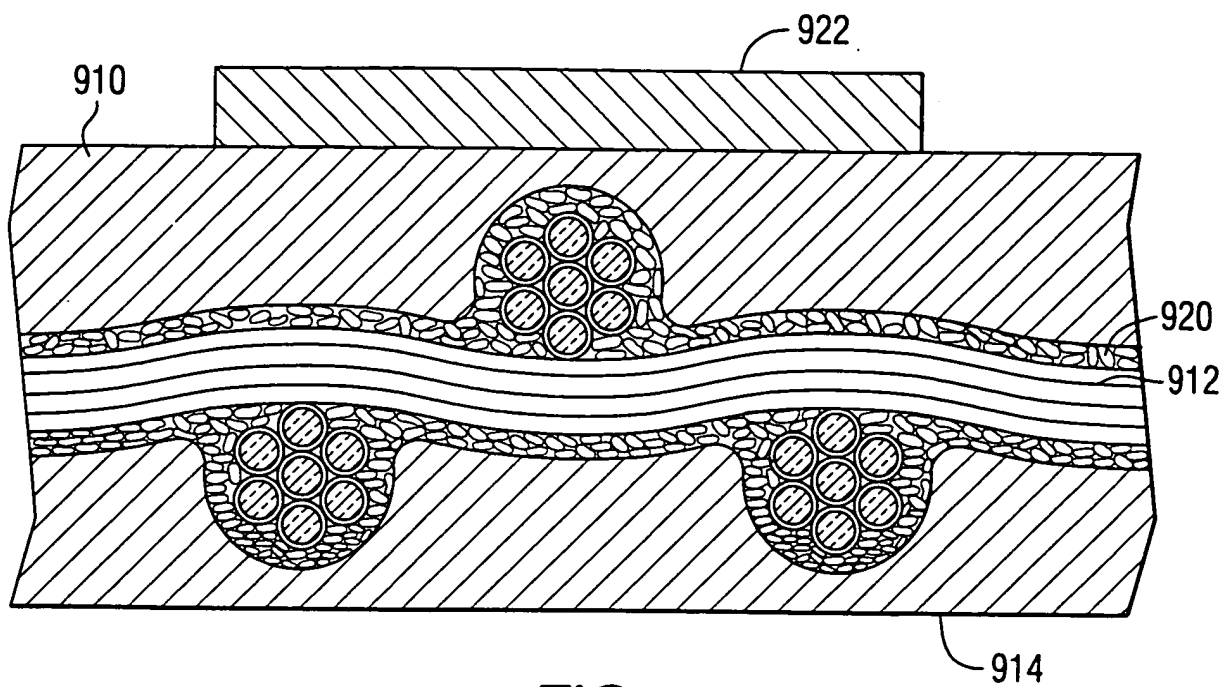




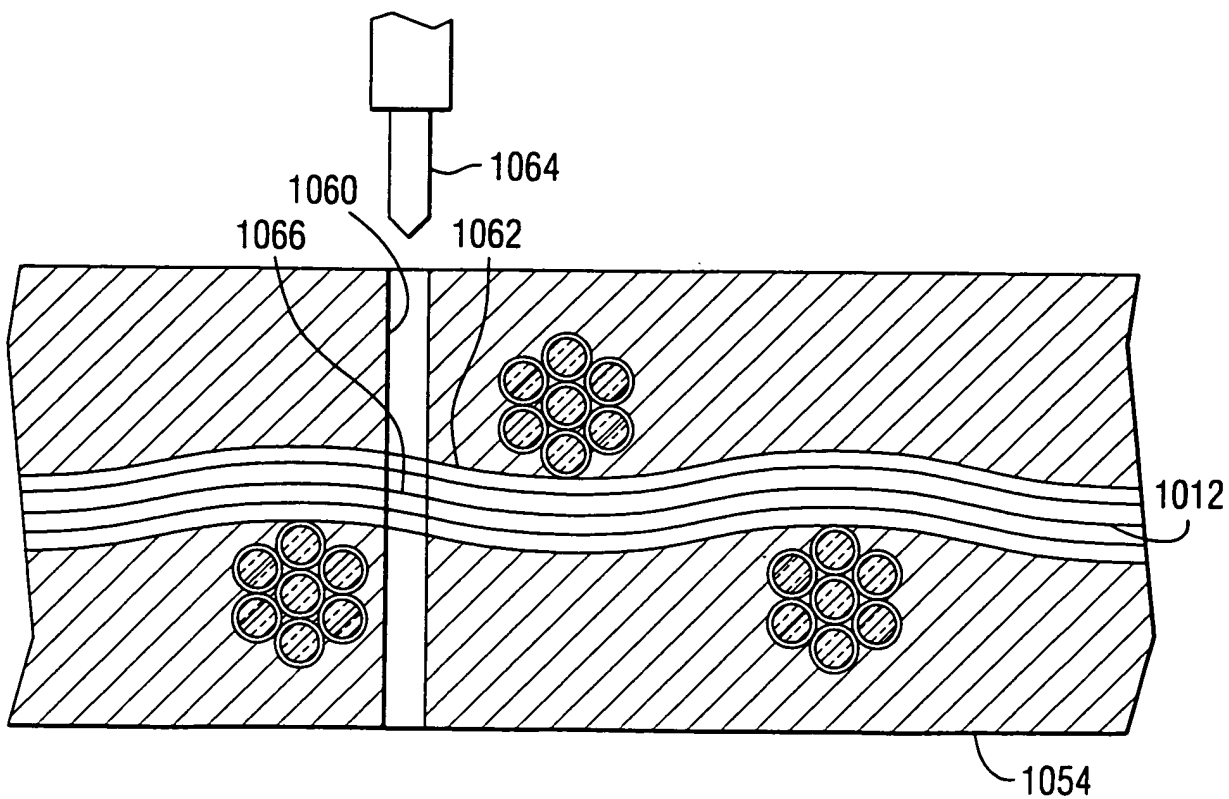
**FIG. 7**



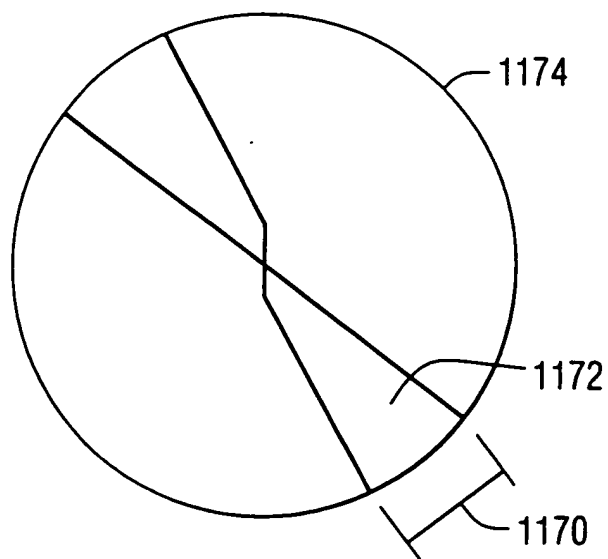
**FIG. 8**



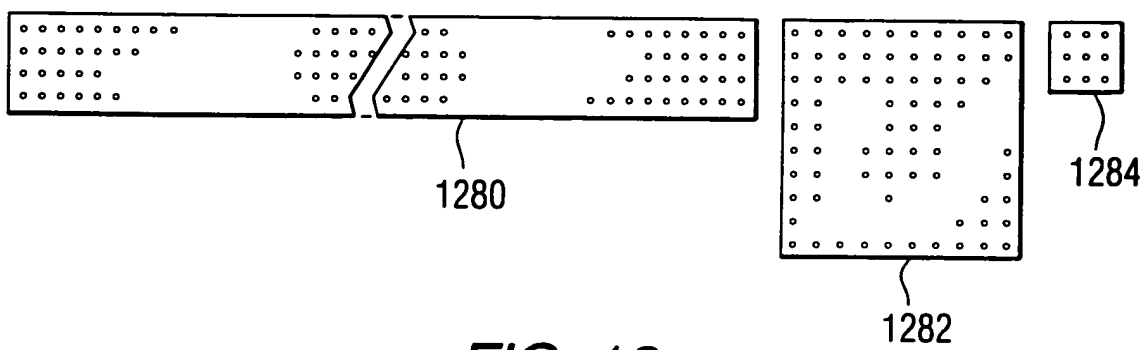
**FIG. 9**



**FIG. 10**



**FIG. 11**



**FIG. 12**

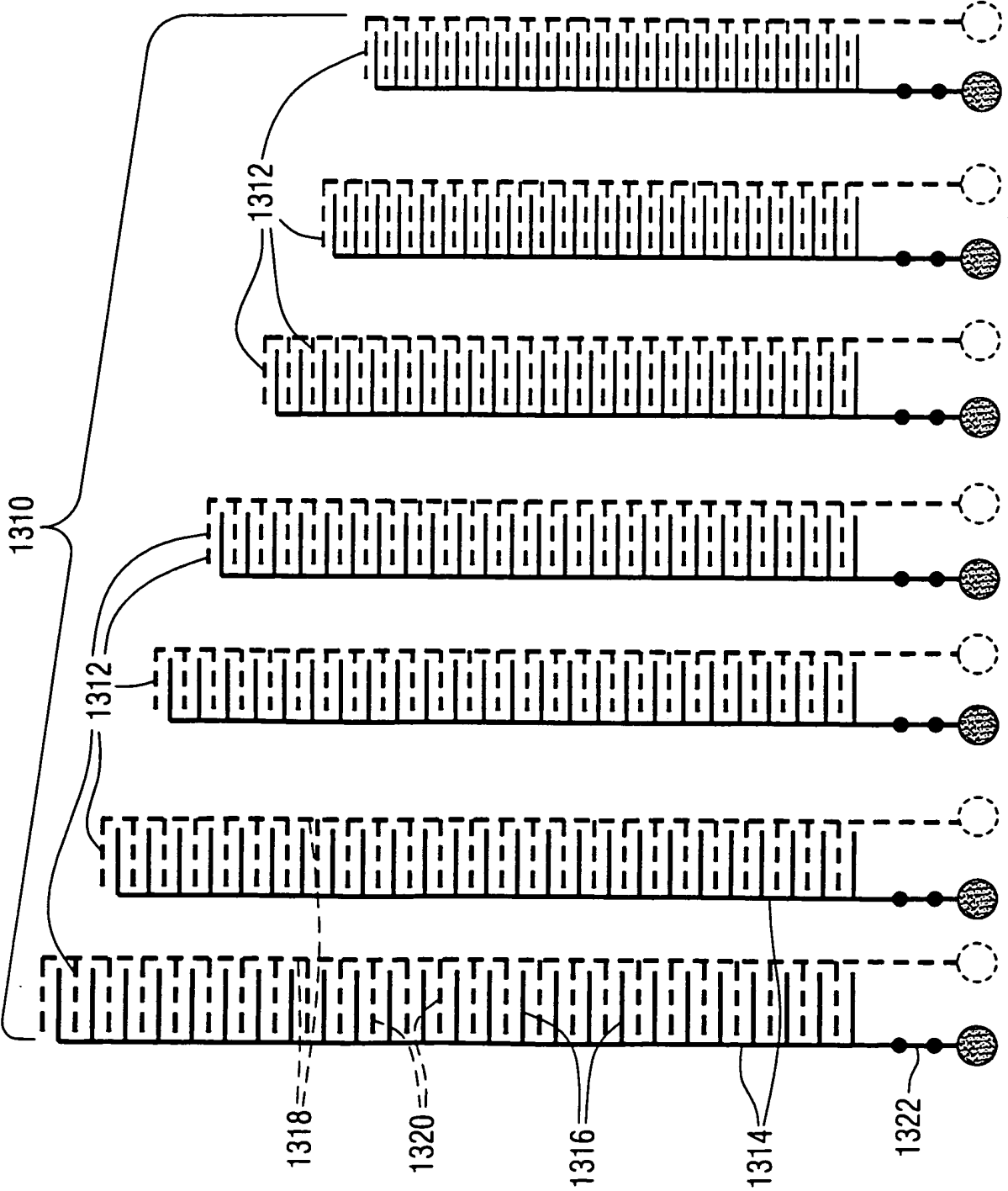


FIG. 13

**FIGURE 14**

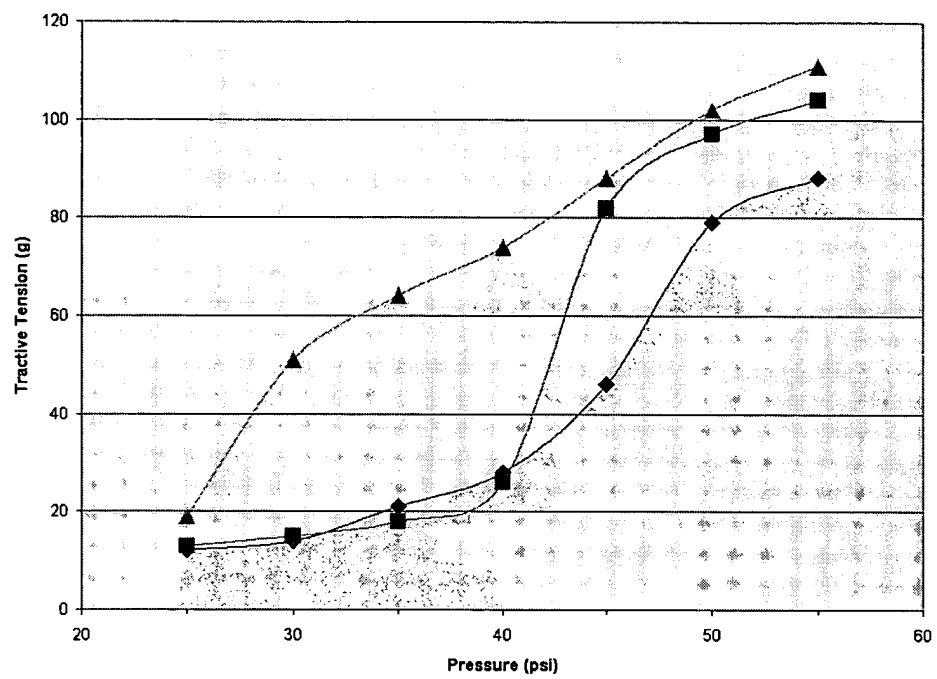
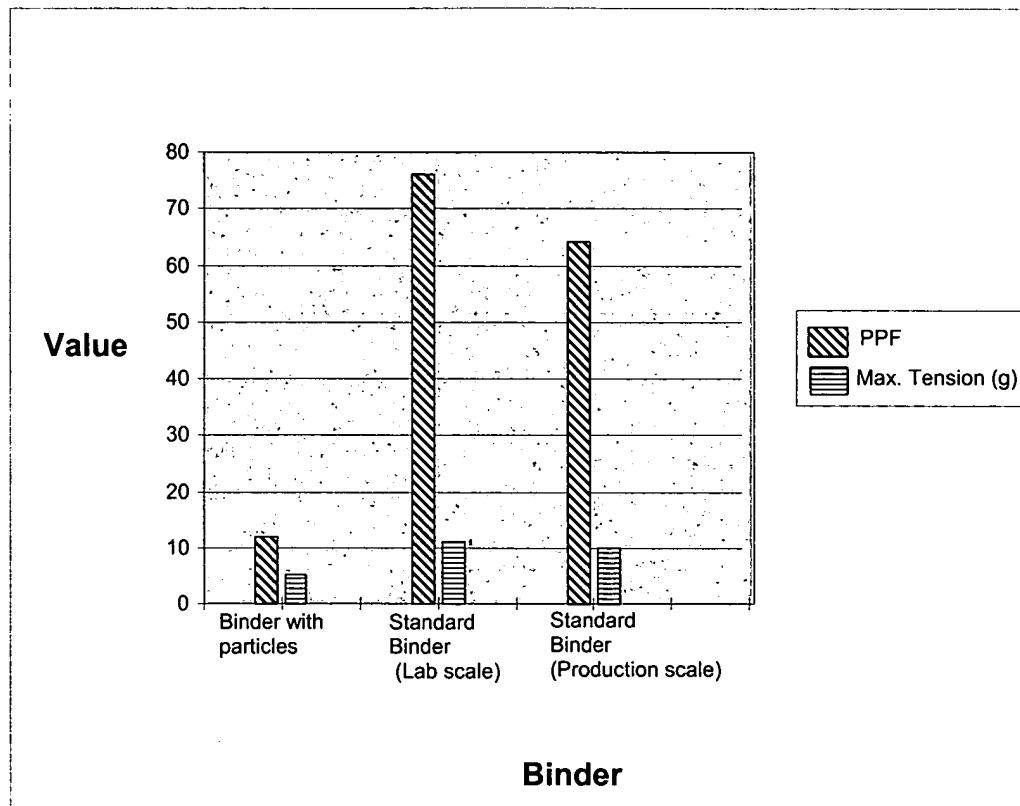
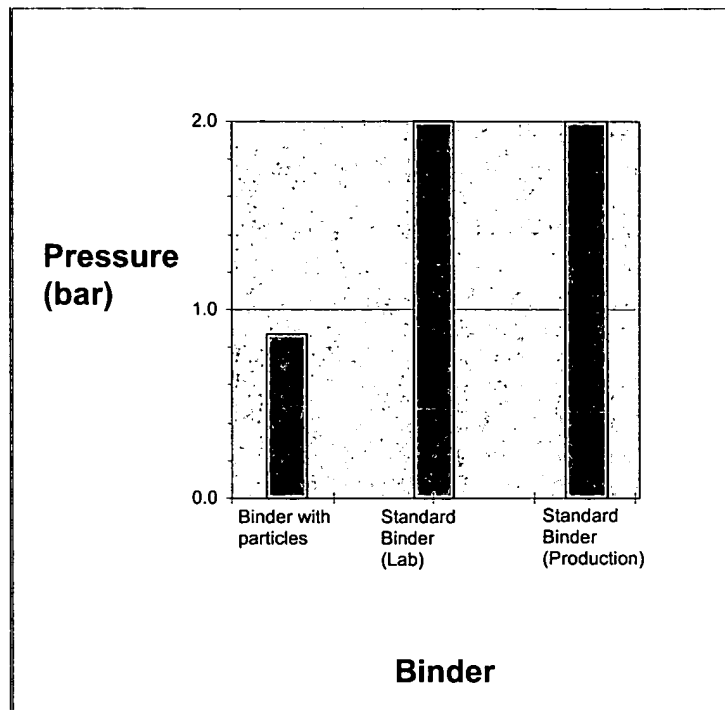




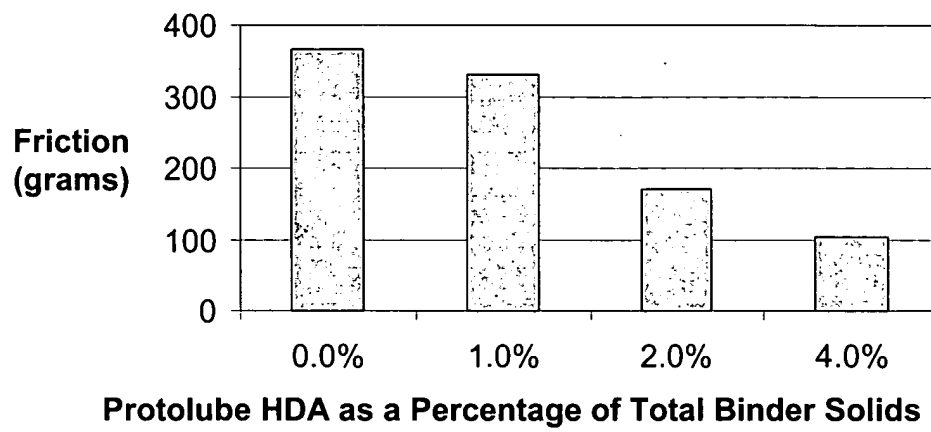
Figure 15



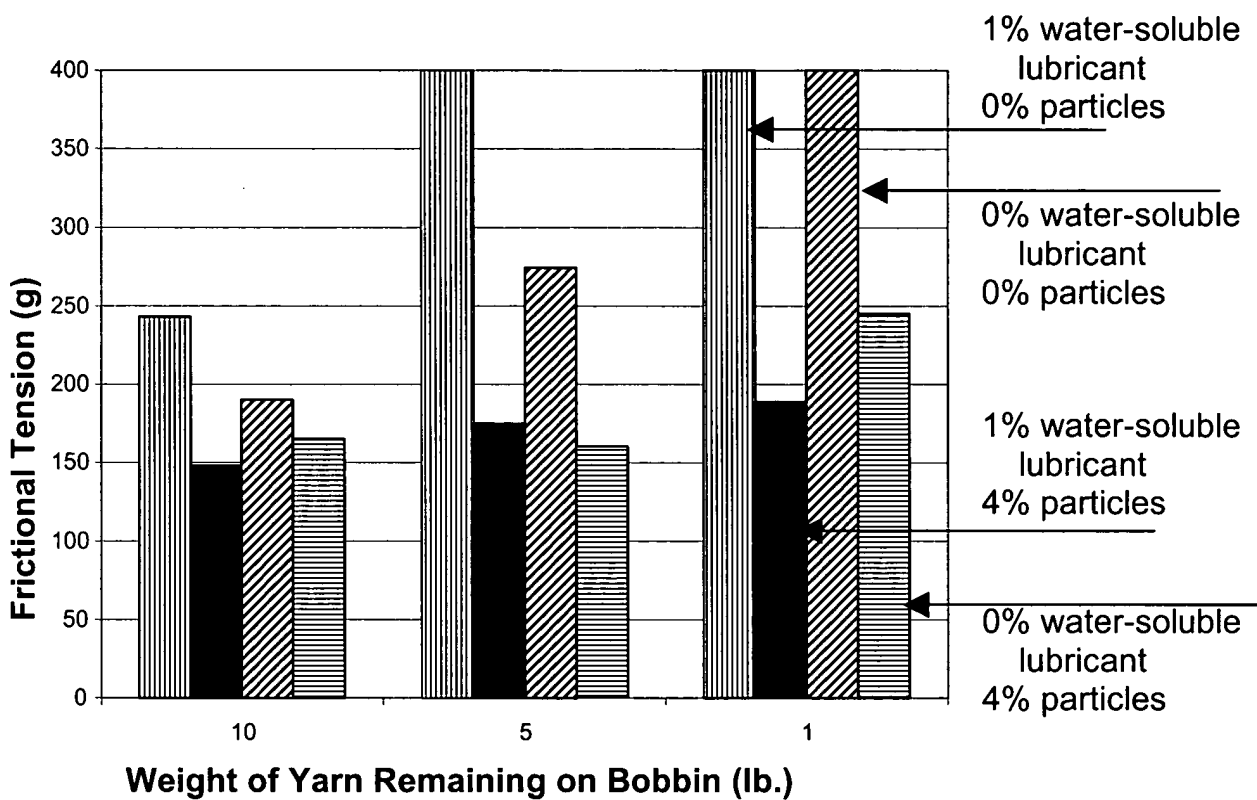
**Figure 16**



**Figure 17**



**Figure 18**



Middle  
Forming  
Package

Outside  
Forming  
Package